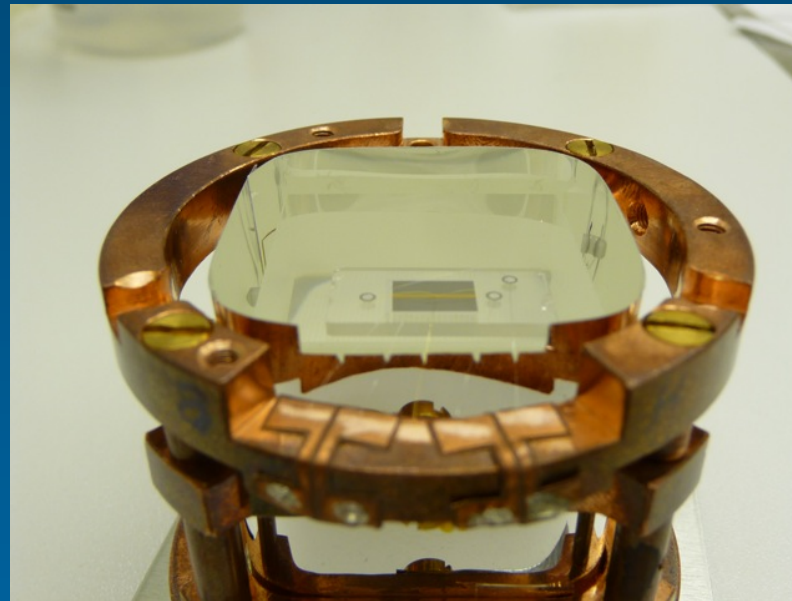


# Scintillating $\text{CaWO}_4$ Crystals for CRESST-II and EURECA



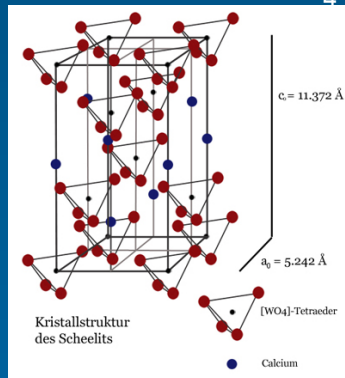
# CaWO<sub>4</sub> Crystals for Rare Event Searches

- Current target material in CRESST-II (since July 2013  $\approx 5.5\text{kg}$ )
- Planned as target material for EURECA (Phase I  $\approx 75\text{kg}$ , Phase II  $\approx 500\text{kg}$ )
- Suppliers: GPI RAS (Russia), SRC “CARAT” (Ukraine), ...
- **In house production at TUM since 2011**
- Multi-material target
  - W (A=184): Good sensitivity for coherent scattering ( $\sigma_{\text{coh}} \sim A^2$ )
  - Ca, O: Sensitivity to light WIMPs
  - <sup>183</sup>W (14%): some sensitivity to spin-dependent scattering
  - <sup>48</sup>Ca (0.2%): candidate for  $0\nu 2\beta$

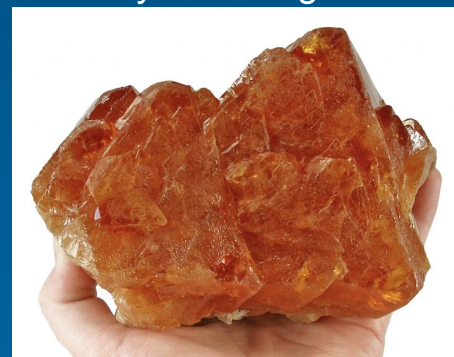
# Crystal Properties

Property	Value
Density	6.1g/cm <sup>3</sup>
Melting point	1600°C
Hardness	4.5-5 Mohs
Cleavage planes	distinct on {101}, indistinct on {001}
Space group	I4 <sub>1</sub> /a
Cell parameters	a=5.242Å, c=11.372Å

Unit cell of CaWO<sub>4</sub>



Naturally occurring scheelite crystal (China)



# Optical and Scintillation Properties

Property	Value
Refractive index	1.95
Birefringence	$\delta \approx 0.017$
Luminescence center	$\text{WO}_4^{2-}$
Emission maximum	420nm
Light Yield (at RT)	16,000-20,000ph/MeV <sup>1,2</sup> ( $\approx 40\%$ of NaI(Tl))
Decay time (at RT)	9 $\mu\text{s}$

Nature 53, 470 (1896)

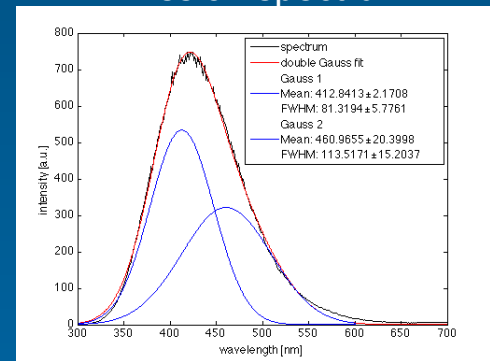
**NOTES.**

LORD KELVIN has communicated to us the following telegram which he has received from Edison: "Just found calcium tungstate properly crystallised gives splendid fluorescence with Röntgen rays far exceeding platino-cyanide rendering photographs unnecessary."

CaWO<sub>4</sub> under UV excitation



Emission spectrum



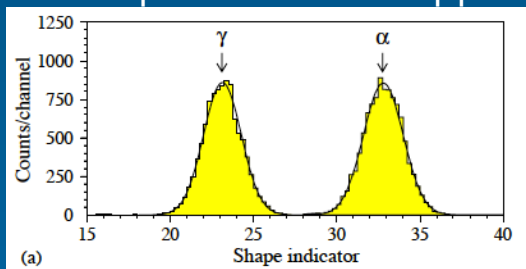
<sup>1</sup>M. Moszynski et al., NIM A 553, 578-591

<sup>2</sup>M. v. Sivers et al., Opt. Mat. 34, 1843-1848

# Scintillation Properties at Low Temperatures

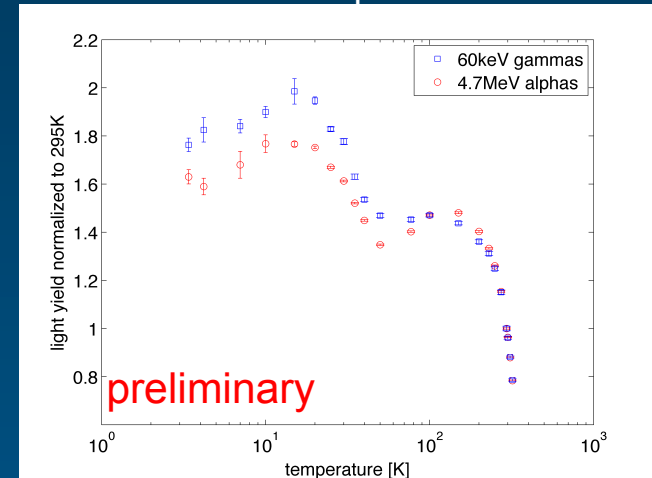
- $\approx 70\%$  increase of LY at low temperatures
- Increase of main decay time to  $\approx 350\mu\text{s}$ , appearance of long decay component ( $\approx 2\text{ms}$ )
- PSD between alpha and gamma particles possible
- $\alpha/\gamma$  quenching factor  $\approx 0.22$

Pulse shape indicator for  $\alpha/\gamma$  particles

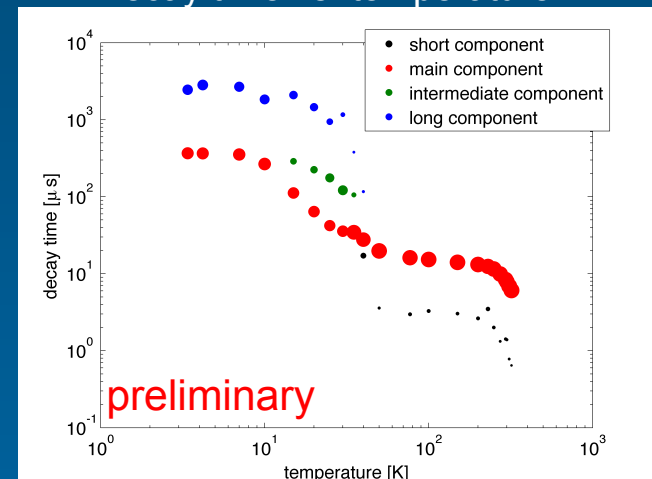


Y. Zdesenko et al., NIM A 538, 657-667

LY vs. temperature



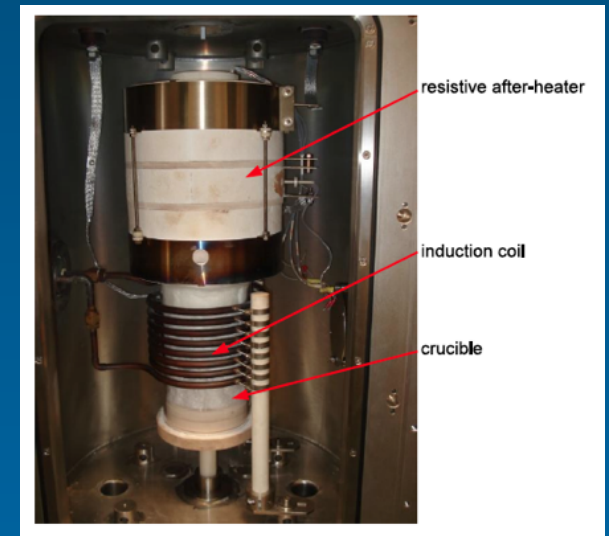
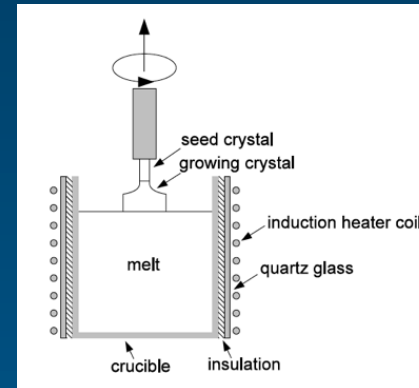
Decay time vs. temperature



Measurements in collaboration with P. Di Stefano (Queen's University)

# Czochralski Growth at TUM

- Cyberstar Oxypuller 20-04 Czochralski furnace
  - 80mm/120mm diameter Rh crucibles
  - Continuous weighing of crystal during growth → automatic adjustment of heating power by PI controller
  - After-heater on top of crucible → lower risk of cleavage due to thermal stress during cooling
  - Growth under flow of 99% Ar, 1% O<sub>2</sub> → reduce oxygen deficiency of crystals



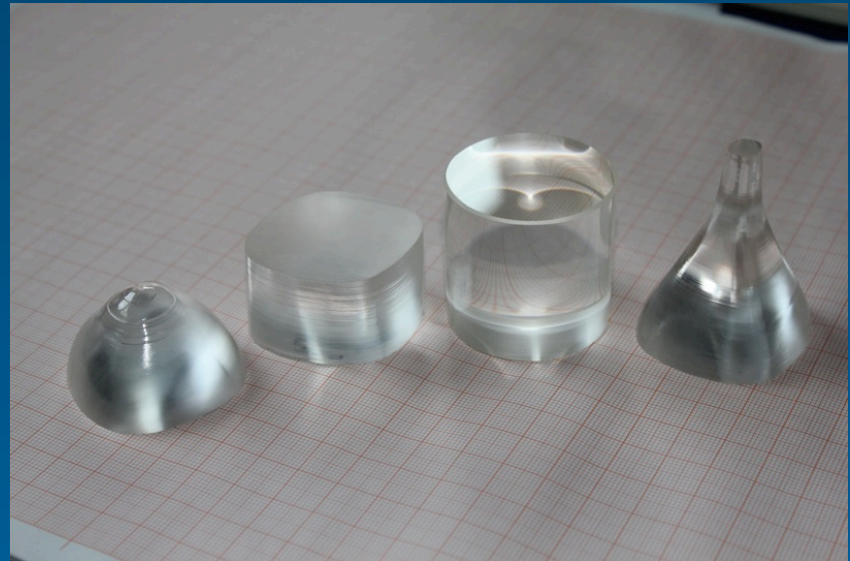
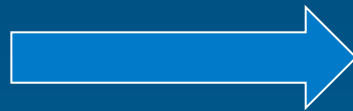
# Grown Ingots



Raw ingot "Bernhard I"

- $m=890\text{g}$
- $d=44\text{mm}$ ,  $h=65\text{mm}$  (cylindrical part)

Sawing and polishing

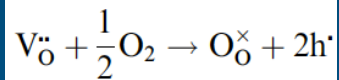


Cylindrical detector crystal

- $m=300\text{g}$
- $d=40\text{mm}$ ,  $h=40\text{mm}$

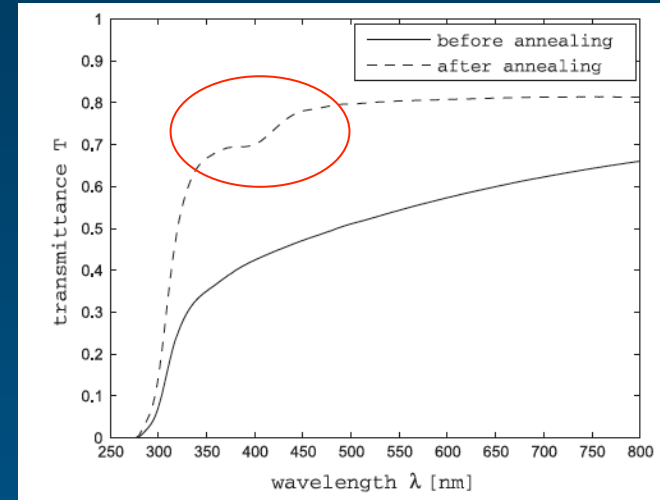
# Annealing Process

- After-growth annealing under  $O_2$ -flow at  $1450^\circ C$ , 72h
  - Reduction of internal stresses
  - Filling of oxygen vacancies

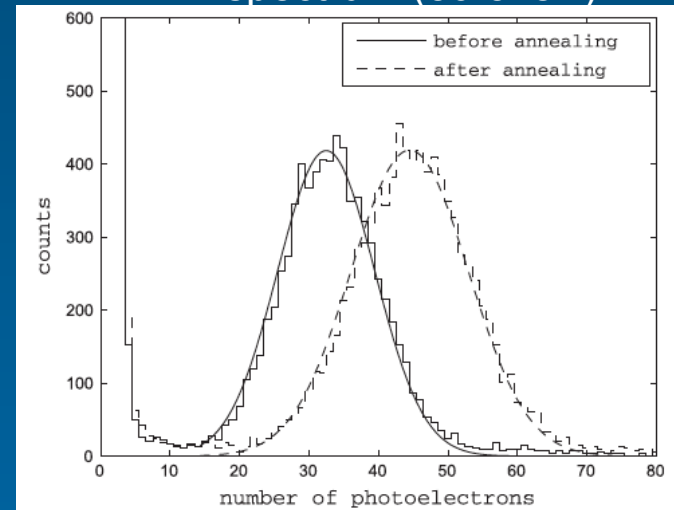


- Decrease of absorption coefficient by factor  $\approx 6$
- Increase of light yield by  $\approx 40\%$
- Absorption band @400nm possibly due to  $O^-$  centers

Transmission measurement

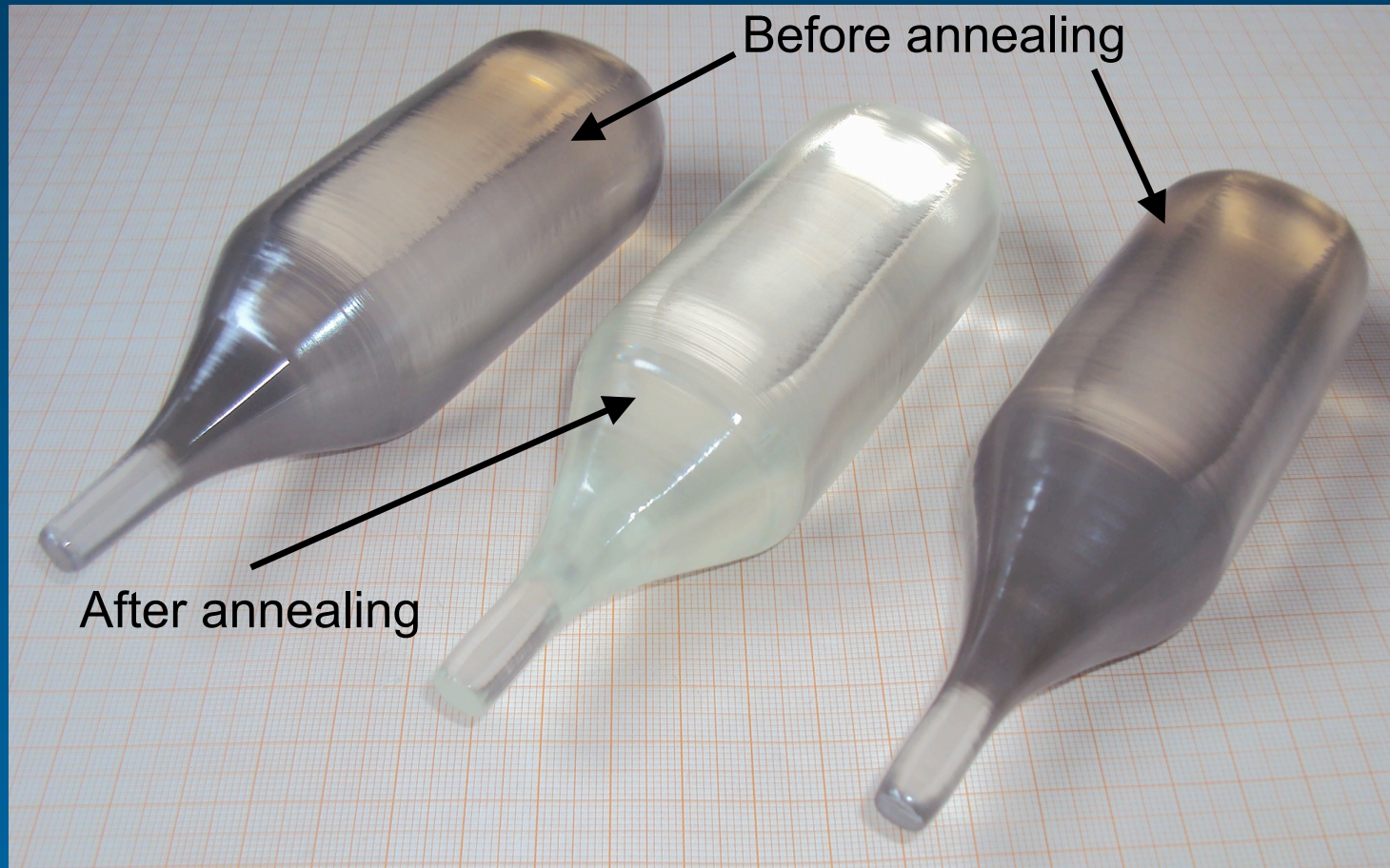


$^{241}\text{Am}$  spectrum (59.5keV)



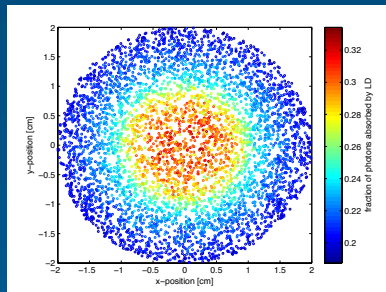


# Influence of Annealing

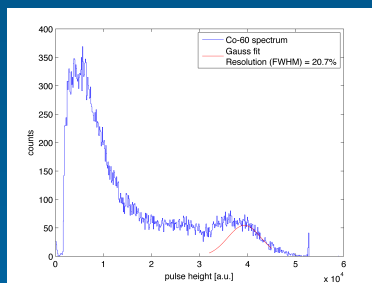
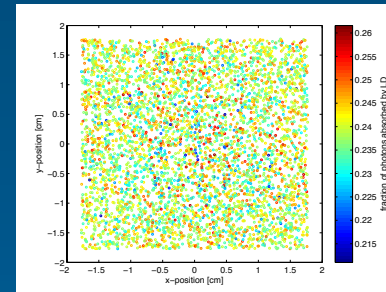


# Influence of Crystal Shape

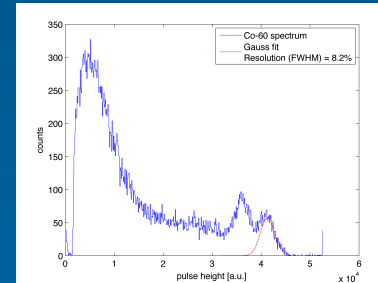
- **Cylindrical Crystal**
  - Position dependence of light collection → degraded resolution
- **Cubic Crystal**
  - Less position dependence → improved resolution
  - Possibly higher light collection in cryogenic detector module
  - Higher packing density possible



Simulated light collection



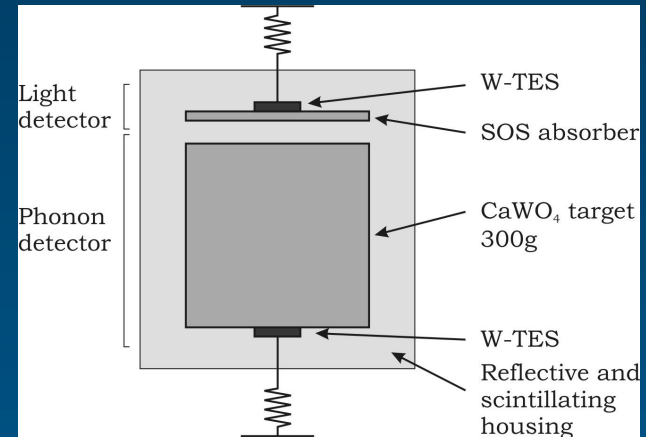
$^{60}\text{Co}$  spectrum  
(1.17MeV, 1.33MeV)



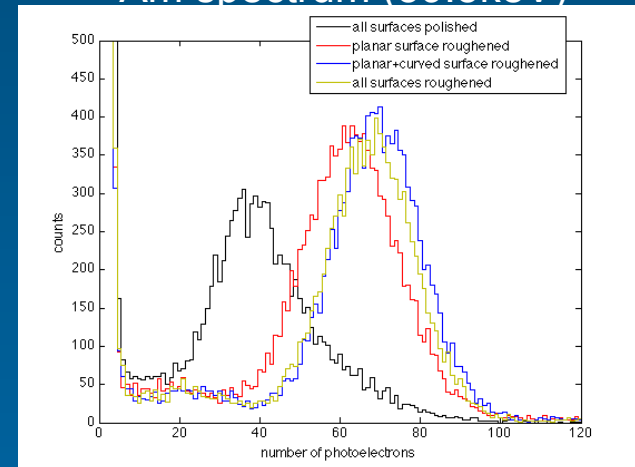
# Surface Roughening

- For scintillating bolometers no optical coupling to light detector possible
  - Large fraction of light trapped in crystal ( $\approx 60\%$  for cylindrical crystal)
- Mechanical roughening of crystal surfaces (grain size  $\approx 9\mu\text{m}$ ) reduces light trapping
  - Increases light collection efficiency
  - Reduces position dependence of light collection

CRESST-II detector scheme



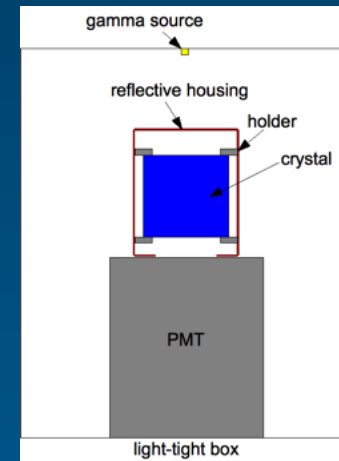
$^{241}\text{Am}$  spectrum (59.5keV)



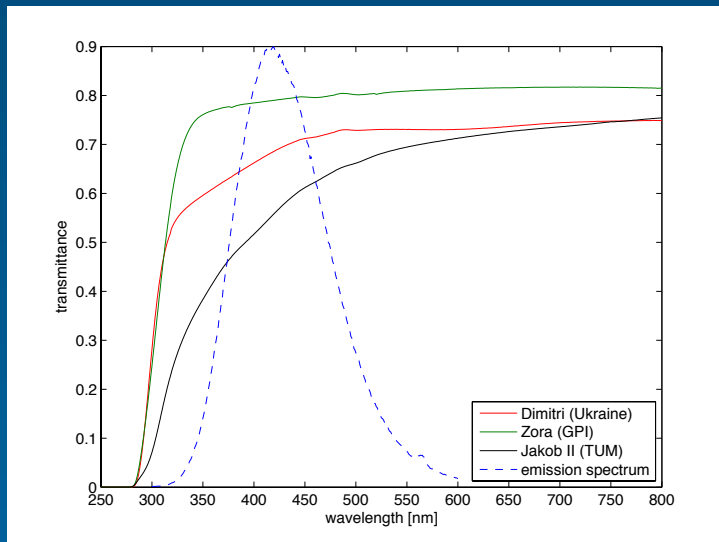
# Light Yield of Crystals

- Light yield measurements at RT in comparison to reference crystal
  - Better light yield of crystals from external suppliers (especially GPI) due to smaller absorption coefficient

Setup for light yield measurements



Transmission measurement



Crystal	Light Yield	Attenuation length (@ 420nm)
Jakob II (TUM)	99%	10cm
Dimitri (Ukraine)	111%	23cm
Zora (GPI Russia)	130%	167cm

# Raw Materials for Crystal Growth

- $\text{CaWO}_4$  powder prepared by solid state reaction at  $1200^\circ\text{C}$  from high purity  $\text{CaCO}_3$  (5N) and  $\text{WO}_3$  (4N8) powders



- Main radioactive contamination in  $\text{CaCO}_3$ 
  - $^{226}\text{Ra}$ ,  $^{90}\text{Sr}$  due to similar chemical properties to Ca

Isotope	Activity (mBq/kg)		
	$\text{CaCO}_3$	$\text{WO}_3$	$\text{CaWO}_4$
$^{232}\text{Th}$	<18	<1.4	<8.9
$^{238}\text{U}$	<180	<468	<450
$^{226}\text{Ra}$	<b>13±5</b>	<2.2	<b>28±6</b>
$^{40}\text{K}$	<90	<20	<65
$^{137}\text{Cs}$	<6	<1.2	<5.5
$^{60}\text{Co}$	<4	<0.68	<2.6

measurements by J. Puimedon at LSC

# Segregation of Radioimpurities

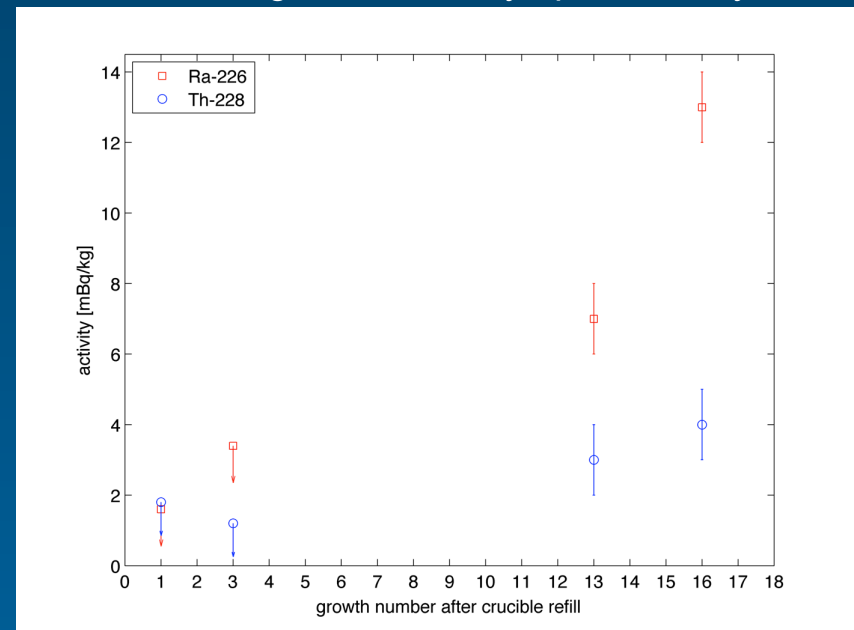
- Impurities are usually rejected by the crystal during growth and accumulate in the melt

- Concentration of impurities in the crystals increases with increasing growth number if residual melt is reused
- Estimated segregation coefficients  $s = c_{\text{crys}} / c_{\text{melt}}$

$$s_{\text{Ra226}} < 0.12$$

$$s_{\text{U238}} \approx 0.31$$

Screening results from  $\gamma$ -spectrometry

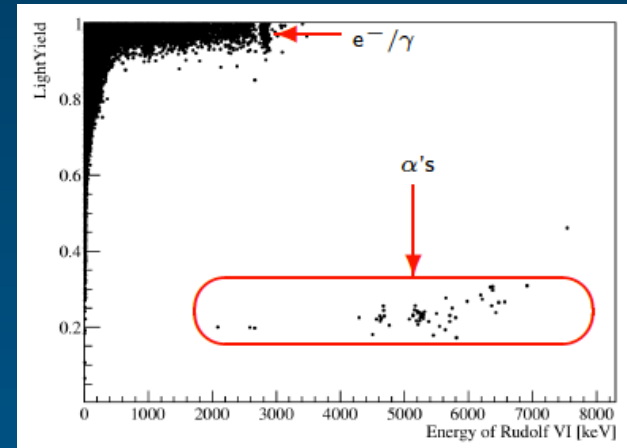


Measurements by M. Laubenstein at LNGS

<sup>1</sup>F.A. Danevich et al., NIM A 631, 44-53 (2011)

# Alpha Activity of Crystals

- Two TUM crystals ( $\approx 300\text{g}$ ) were operated as low-temperature detectors in CRESST test cryostat at LNGS ( $t_{\text{meas}} \approx 100\text{-}400\text{h}$ )
- Total alpha activity was compared to all bought crystals that were operated in last CRESST run (Diploma thesis of A. Münster)
  - **Total alpha activity of TUM crystals is in the range of radiopurest CRESST crystals ( $\approx 1\text{-}2\text{mBq/kg}$ )**



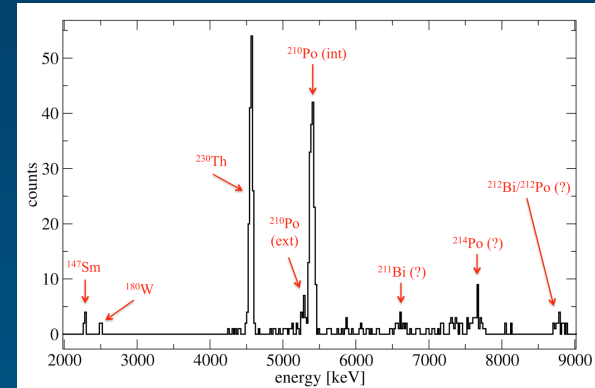
Crystal	Total alpha activity (mBq/kg)
Rudolph VI (TUM)	$0.91 \pm 0.10$
Wilhelm (TUM)	$1.97 \pm 0.13$
Daisy (GPI Russia)	$2.38 \pm 0.02$
Maja (GPI Russia)	$66.16 \pm 0.11$
SRC CARAT <sup>1</sup>	$\approx 400$

<sup>1</sup>Y. Zdesenko et al., NIM A 538, 657-667

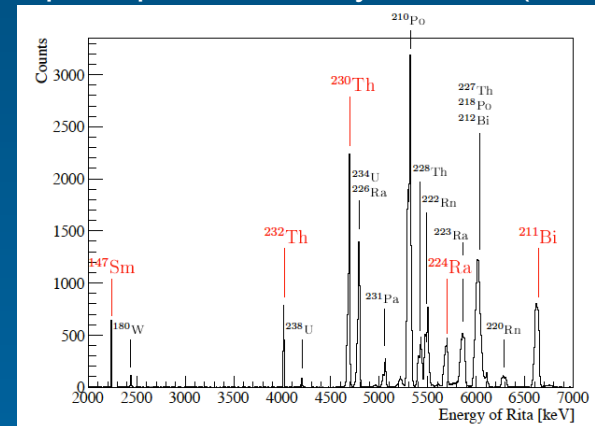
# Alpha Spectra of Crystals

- Alpha spectrum from operation as low-temperature detector
- TUM crystal Wilhelm
  - Equilibrium of U-238 chain broken
  - Activity dominated by Th-230 and Po-210
- GPI crystal Rita
  - Larger contribution from rest of U-238 chain and Th-232/ U-235 chains to total activity

Alpha spectrum of crystal Wilhelm (TUM)



Alpha spectrum of crystal Rita (GPI)





# Summary & Outlook

- Since 2011: Successful production of 300g  $\text{CaWO}_4$  detector crystals at TUM
- 4 TUM crystals are installed in the current CRESST run (running since July 2013)
- Good radiopurity (total alpha activity:  $\approx 1\text{-}2\text{mBq/kg}$ )
  - Future improvement by e.g. chemical separation of Sr, recrystallization
- Further improvement of Light Yield (transmittance) necessary
  - Vary stoichiometry of melt
- Future: Production of 1kg detector crystals for EURECA

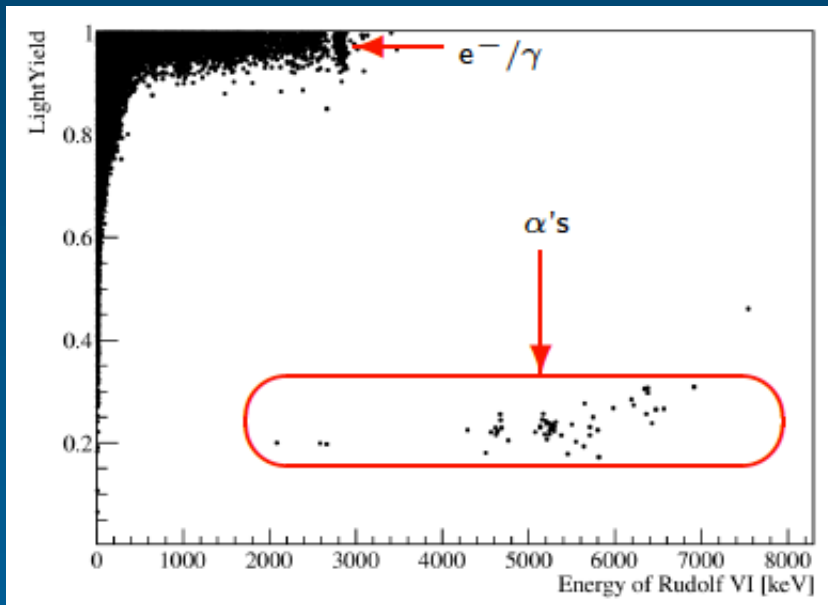
# Backup Slides

# Growth Flow Chart

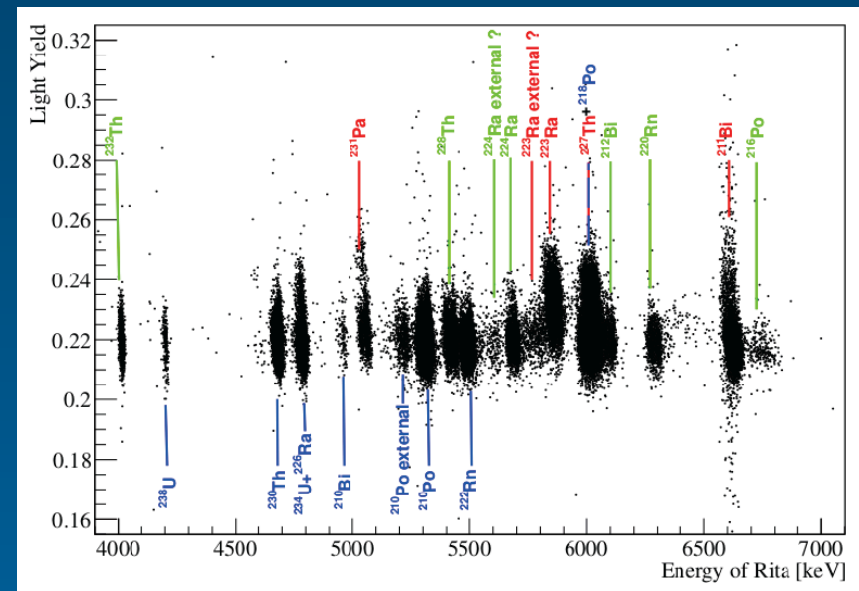
...
TUM-13
...
TUM-16
...
crucible cleaned after growth nr. 19 refilled with fresh $\text{CaWO}_4$ powder
TUM-20
...
TUM-22
...
TUM-27 (Rudolph VI)
...
crucible cleaned after growth nr. 31 refilled with parts from crystals of growths nr. 21, 29
...
TUM-40 (Wilhelm)

# Light Yield Plots

Crystal Rudolph VI (TUM)



Crystal Rita (GPI Russia)



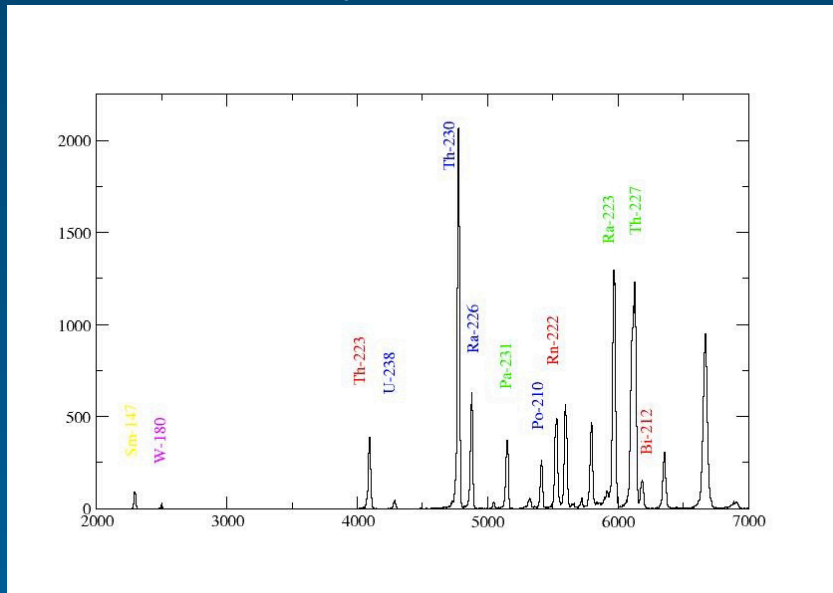
# Alpha Activities in CRESST Crystals

crystal	counts	$A_{\alpha, \text{total}}$ [mBq/kg]
Rita	76 138	$10.21 \pm 0.04$
Daisy	17 589	$2.38 \pm 0.02$
Maja	342 289	$66.16 \pm 0.11$
Zora	237 245	$29.68 \pm 0.06$
VK33	64 067	$9.91 \pm 0.04$
Sabine	14 450	$2.35 \pm 0.02$
Wibke	174 097	$25.54 \pm 0.06$
Verena	65 048	$11.25 \pm 0.04$
K07	122 732	$19.45 \pm 0.06$

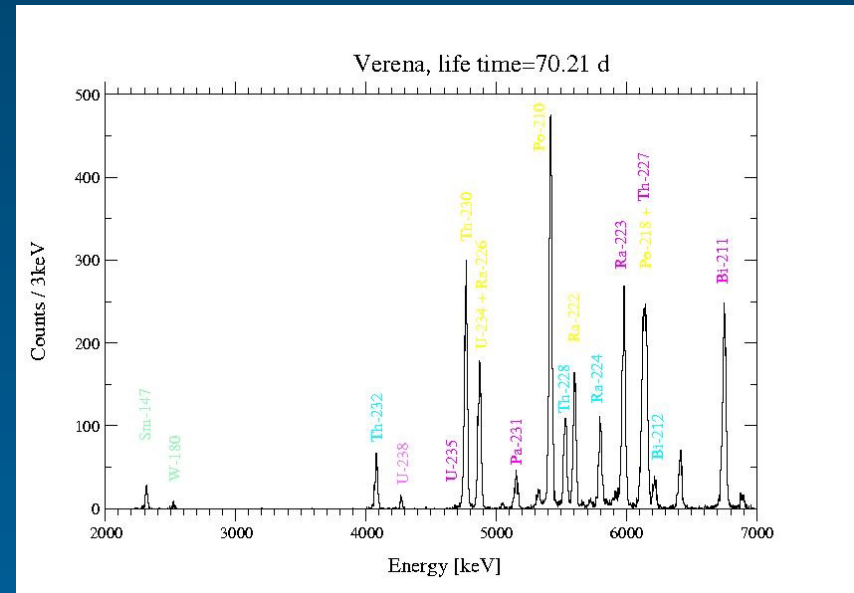
isotope	Rita		Daisy		Maja (VK37)			
	counts	A [mBq/kg]	counts	A [mBq/kg]	counts	A [mBq/kg]		
$^{144}\text{Nd}$	< 12	< 0.002	110	$0.015 \pm 0.001$	< 2	$< 4 \cdot 10^{-4}$		
$^{152}\text{Gd}$	< 25	< 0.003	68	$0.009 \pm 0.001$	< 2	$< 4 \cdot 10^{-4}$		
$^{147}\text{Sm}$	674	$0.090 \pm 0.003$	6288	$0.850 \pm 0.011$	135	$0.026 \pm 0.002$		
$^{180}\text{W}$	232	$0.031 \pm 0.002$	229	$0.031 \pm 0.002$	85	$0.016 \pm 0.002$		
$^{232}\text{Th}$	1663	$0.230 \pm 0.005$	284	$0.038 \pm 0.002$	1490	$0.288 \pm 0.007$		
$^{238}\text{U}$	229	$0.031 \pm 0.002$	259	$0.035 \pm 0.002$	776	$0.150 \pm 0.005$		
$^{230}\text{Th}$	8036	$1.077 \pm 0.012$	589	$0.080 \pm 0.003$	111 782	$21.605 \pm 0.065$		
$^{234}\text{U}$	5366	$0.719 \pm 0.010$	725	$0.098 \pm 0.004$				
$^{226}\text{Ra}$								
$^{210}\text{=Bi}$	126	$0.017 \pm 0.002$	51	$0.007 \pm 0.001$	2015	$0.390 \pm 0.009$		
$^{231}\text{Pa}$	1158	$0.155 \pm 0.005$	78	$0.011 \pm 0.001$				
$^{210}\text{Po ext}$	698	$0.094 \pm 0.004$	504	$0.068 \pm 0.003$	111 611	$21.572 \pm 0.065$		
$^{210}\text{Po int}$	18 690	$2.506 \pm 0.018$	809	$0.109 \pm 0.004$				
$^{228}\text{Th}$	2995	$0.402 \pm 0.007$	306	$0.041 \pm 0.002$				
$^{222}\text{Rn}$	5159	$0.692 \pm 0.010$	468	$0.063 \pm 0.003$				
$^{224}\text{Ra}$	2900	$0.388 \pm 0.007$	270	$0.037 \pm 0.002$	7667	$1.482 \pm 0.017$		
$^{223}\text{Ra}$	4924	$0.660 \pm 0.009$	1498	$0.203 \pm 0.005$				
$^{218}\text{Po}$	12 298	$1.648 \pm 0.015$	2254	$0.305 \pm 0.006$	94 440	$18.253 \pm 0.059$		
$^{227}\text{Th}$								
$^{212}\text{Bi (36\%)}$	932	$0.125 \pm 0.004$	123	$0.017 \pm 0.001$	1037	$0.200 \pm 0.006$		
$^{220}\text{Rn}$	934	$0.125 \pm 0.004$						
$^{211}\text{Bi}$	7325	$0.982 \pm 0.011$					1665	$0.225 \pm 0.006$
$^{216}\text{Po}$	228	$0.031 \pm 0.002$						

# Alpha Spectra of CRESST Crystals

Crystal Zora



Crystal Verena



# Radiopurity of Crystals from $\gamma$ -Spectrometry

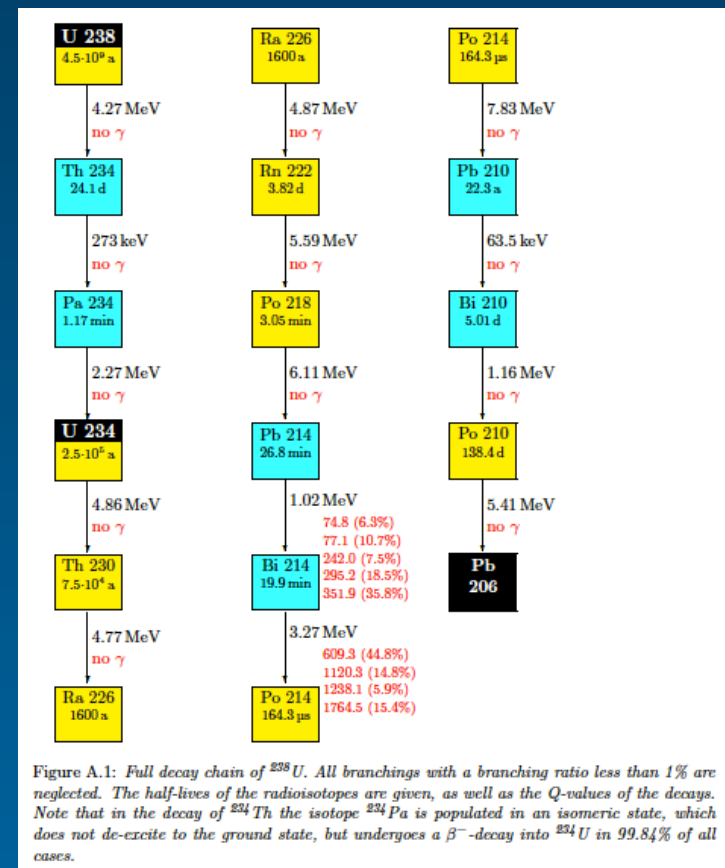
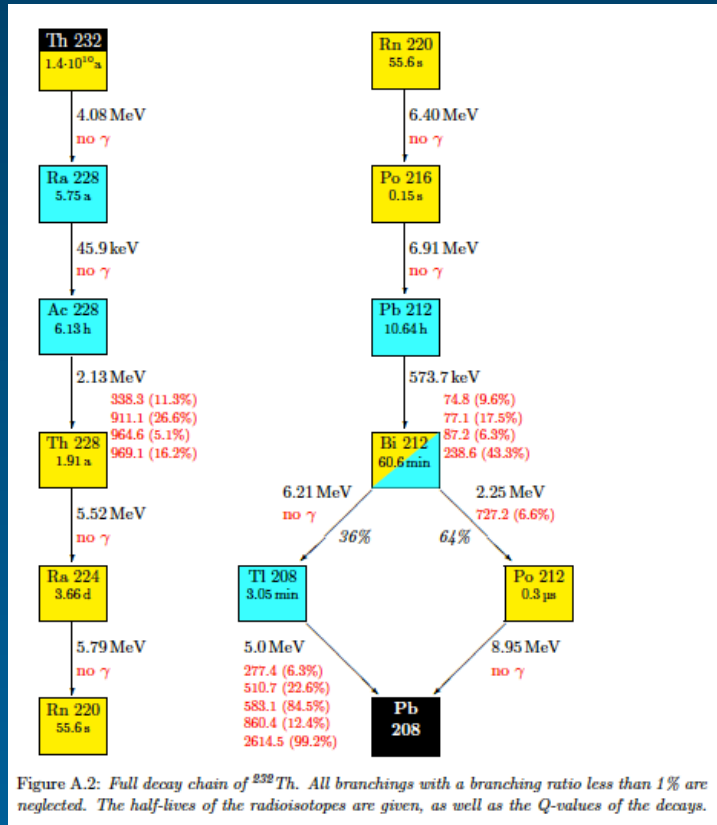
- Offcut of raw Ingot screened with HPGe detector
  - TUM crystal shows small  $^{137}\text{Cs}$  contamination ( $\approx 1.6\text{mBq/kg}$ )
  - Lower  $^{226}\text{Ra}$  activity compared to CARAT crystal

Isotope	Activity (mBq/kg)		
	TUM <sup>2</sup>	GPI Russia <sup>2</sup>	SRC "CARAT" <sup>1</sup>
$^{228}\text{Th}$	<1.8	<4	0.6±0.2
$^{228}\text{Ac}$	<1.4	-	-
$^{234\text{m}}\text{Pa}$	<47	<90	14.0±0.5
$^{226}\text{Ra}$	<1.6	<6	5.6±0.5
$^{40}\text{K}$	<8.7	<17	<12
$^{137}\text{Cs}$	1.6±0.5	<1	<0.8
$^{60}\text{Co}$	<0.3	<2	-

<sup>1</sup>Y. Zdesenko et al., NIM A 538, 657-667

<sup>2</sup>Measurements by M. Laubenstein at LNGS

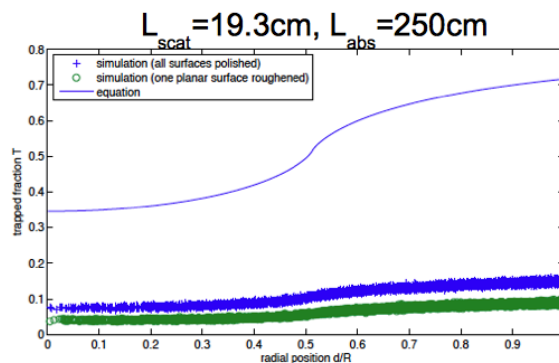
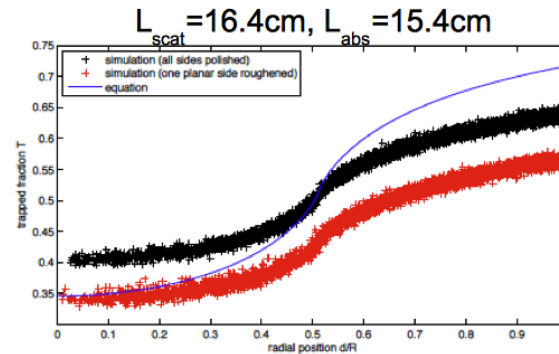
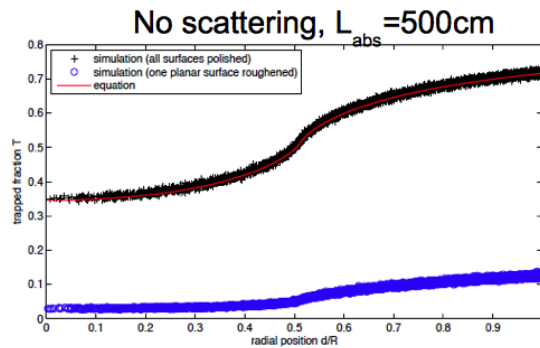
# Natural Decay Chains





# Light Trapping in Cylinder

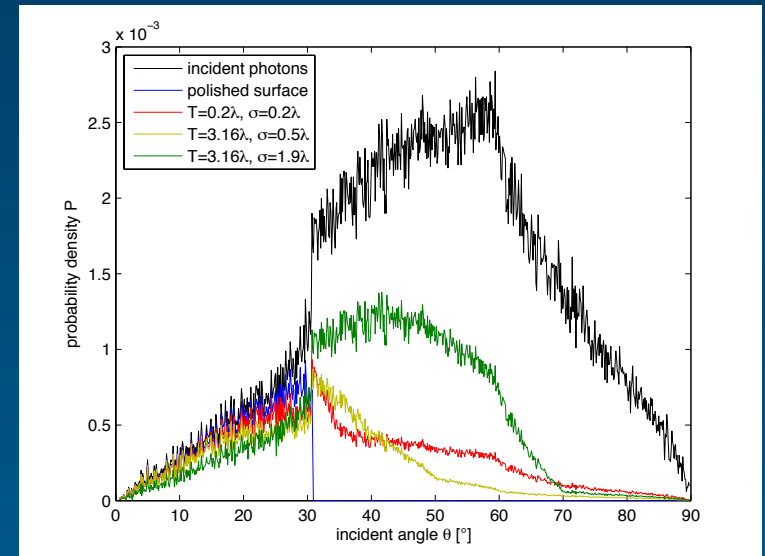
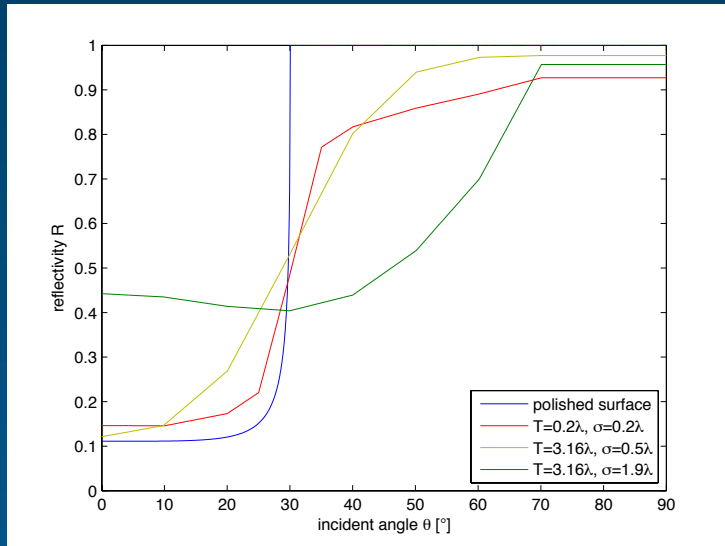
## Light trapping in cylindrical crystals



- Fraction  $T$  of trapped light depends on radial position of scintillation event ( $\rightarrow \sigma_{pos}$ ) and increases with distance from cylinder axis<sup>1</sup>
- Values of  $T$ ,  $\sigma_{pos}$  and profit of roughening depends on absorption and scattering lengths  
 $\rightarrow$  preferable: high  $L_{abs}$ , small  $L_{scat}$

<sup>1</sup>C. Carrier and R. Lecomte, Nucl. Instrum. Methods Phys. Res. A 278, 622 (1989).

# Influence of Surface Roughening on Transmittance



- Critical angle for total internal reflection  $\theta_c \approx 30^\circ$
- Roughness with correlation length  $T$  and height distribution  $\sigma$  greater than wavelength  $\lambda$ 
  - Prevention of total internal reflection for incident angles  $> \theta_c$

M. Nieto-Vesperinas and J. A. Sanchez-Gil, J. Opt. Soc. Am. A 9, 424 (1992).

# Influence of Growth Atmosphere

Crystal grown under pure  $N_2$  atmosphere

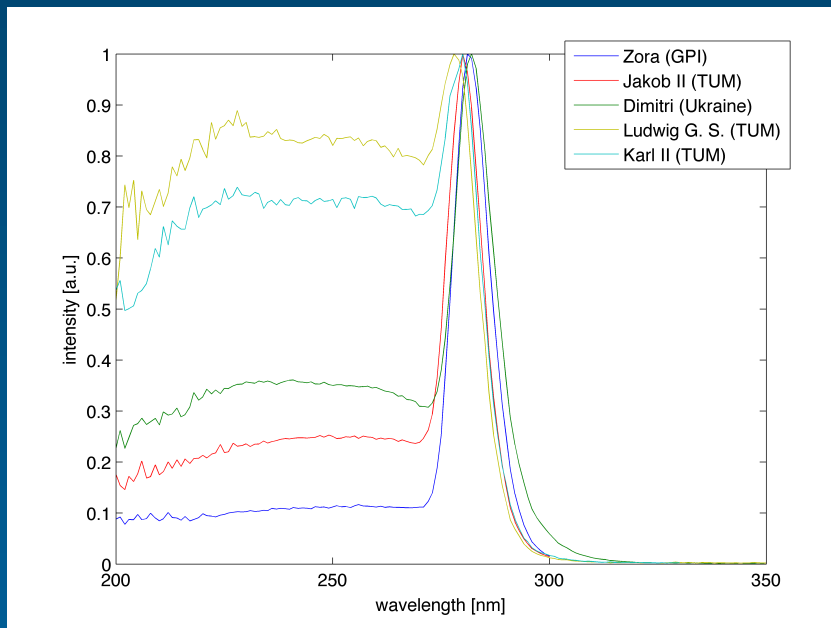


Crystal grown under 99% Ar, 1%  $O_2$  atmosphere



# Luminescence Spectra

Excitation spectra



Emission spectra

