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Final results of an experiment to search for 2β processes in zinc and tungsten with the help of radiopure ZnWO₄ crystal scintillators

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Abstract

A search for the double beta decay of zinc and tungsten isotopes has been performed with the help of radiopure ZnWO₄ crystal scintillators (0.1–0.7 kg) at the Gran Sasso National Laboratories of the INFN. The total exposure of the low background measurements is 0.529 kg × yr. New improved half-life limits on the double beta decay modes of ⁶⁴Zn, ⁷⁰Zn, ¹⁸⁰W and ¹⁸⁶W have been established at the level of $10^{18}-10^{21}$ yr. In particular, limits on double electron capture and electron capture with positron emission in ⁶⁴Zn have been set: $T_{1/2}^{2\nu 2K} \ge 1.1 \times 10^{19}$ yr, $T_{1/2}^{0\nu 2\epsilon} \ge 3.2 \times 10^{20}$ yr, $T_{1/2}^{2\nu \epsilon\beta^+} \ge 9.4 \times 10^{20}$ yr and $T_{1/2}^{0\nu \epsilon\beta^+} \ge 8.5 \times 10^{20}$ yr all at 90% CL. Resonant neutrinoless double electron capture in ¹⁸⁰W has been restricted on the level of $T_{1/2}^{0\nu 2\epsilon} \ge 1.3 \times 10^{18}$ yr. A new half-life limit on α transition of ¹⁸³W to the metastable excited level $1/2^{-}$ 375 keV of ¹⁷⁹Hf has been established: $T_{1/2} \ge 6.7 \times 10^{20}$ yr.

(Some figures may appear in colour only in the online journal)

1. Introduction

Double beta (2β) processes are nuclear transformations when the charge of nuclei changes by two units: $(A, Z) \rightarrow (A, Z \pm 2)$. There are two main modes of 2β decay: two-neutrino mode (2ν) when two neutrinos are emitted together with two beta particles and neutrinoless mode (0ν) . $0\nu 2\beta$ decay violates the lepton number by two units and therefore is forbidden in the standard model (SM) [1]. However, the $0\nu 2\beta$ decay is predicted in some SM extensions where neutrino is expected to be a true neutral particle equivalent to its antiparticle (Majorana particle) [2]. Experiments on neutrino oscillations have already given evidence of neutrino being massive [3]; however, these experiments are sensitive only to the differences of squared masses of neutrinos. The observation of $0v2\beta$ decay could resolve important problems of particle physics: what is the absolute scale of neutrino mass? Which neutrino mass hierarchy (normal, inverted or quasi-degenerate) is realized in nature? Is the neutrino a Majorana $(v = \overline{v})$ or Dirac $(v \neq \overline{v})$ particle? Is the lepton number absolutely conserved? Additionally, investigations of neutrinoless double β decay could test the admixture of right-handed currents in electroweak interaction and the existence of majorons⁷.

While $2\nu 2\beta$ decay is allowed in the SM, it is a second order process in perturbation theory characterized by extremely low probability. Investigations of the $2\nu 2\beta$ decay examine theoretical calculations of the nuclear matrix elements, contributing to the development of theoretical description of the $0\nu 2\beta$ decay.

Double beta decay experiments are concentrated mainly on 2β processes with the emission of two electrons ($2\beta^-$). Two-neutrino mode of $2\beta^-$ decay was detected for 11 nuclides among 35 candidates; corresponding half-lives are in the range of $10^{18}-10^{24}$ yr [9–12]. In addition, the $2\nu 2\beta^-$ transitions of ¹⁰⁰Mo and ¹⁵⁰Nd to the first 0⁺ excited states of daughter nuclei were also observed [9–11]. To date the $2\nu 2\beta^-$ decay is the rarest radioactive decay ever discovered. Developments in the experimental techniques during the last two decades led to impressive improvement of sensitivity to the neutrinoless mode of $2\beta^-$ decay up to the level of $T_{1/2} \sim 10^{23}-10^{25}$ yr [9, 11]. Moreover, a possible positive indication for ⁷⁶Ge with $T_{1/2}^{0\nu 2\beta} = 2.2 \times 10^{25}$ yr has been mentioned in [13], and new experiments are in preparation both on ⁷⁶Ge [14, 15] and other isotopes.

A more modest sensitivity was reached in the experiments searching for 2β processes with decreasing charge of nuclei: the capture of two electrons from atomic shells (2ε), electron capture with positron emission ($\varepsilon\beta^+$), and double positron decay ($2\beta^+$). There are 34 possible candidates for the 2ε capture; among them, only 22 and 6 nuclei can also decay through $\varepsilon\beta^+$ and $2\beta^+$ channels, respectively [9]. In contrast to the $2\beta^-$ decay, even the allowed 2ν mode of 2ε , $\varepsilon\beta^+$ and $2\beta^+$ processes are still not detected in direct experiments⁸ and the obtained half-life limits are much more modest. The most sensitive experiments have given limits on the 2ε , $\varepsilon\beta^+$ and $2\beta^+$ processes at the level of $10^{18}-10^{21}$ yr [9, 11]. Reasons for such a situation are (1) lower energy releases ($Q_{\beta\beta}$) in comparison with those in $2\beta^-$ decay that results in lower probabilities of the processes⁹ as well as provides difficulties to suppress background; (2) usually lower natural abundances (δ) of $2\beta^+$ isotopes (which are typically lower than 5% with only a few exceptions¹⁰). Nevertheless, studies of 2ε and $\varepsilon\beta^+$ decays are important, because the observation of neutrinoless mode of such a process could help to distinguish between the mechanisms of neutrinoless 2β decay (is it due to non-zero neutrino mass or to the right-handed admixtures in weak interactions) [18].

Zinc tungstate (ZnWO₄) scintillators contain four potentially 2β active isotopes: ⁶⁴Zn, ⁷⁰Zn, ¹⁸⁰W and ¹⁸⁶W (see table 1). It is worthwhile mentioning that ⁶⁴Zn and ¹⁸⁶W have comparatively large natural abundance that allows us to apply ZnWO₄ detectors without high cost enriched isotopes. Moreover, the $2\nu 2\beta^-$ decay of ¹⁸⁶W is expected to be strongly suppressed [19] which could provide favorable conditions to search for neutrinoless $2\beta^-$

⁸ For completeness, we recall that a possible evidence of $2\nu 2\varepsilon$ capture in ¹³⁰Ba with $T_{1/2}^{2\nu 2\varepsilon} \approx (0.5-2.7) \times 10^{21}$ yr has been reported in geochemical studies [16, 17].

⁷ Massless or light bosons that arise due to a global breakdown of (B - L) symmetry, where *B* and *L* are the baryon and the lepton number, respectively. The literature considers $0\nu 2\beta$ decay channels with one $(0\nu 2\beta M1)$ [4, 5], two $(0\nu 2\beta M2)$ [6, 7] and 'bulk' $(0\nu 2\beta bM)$ [8] majoron emissions.

⁹ The value of half-life is inversely related to the phase-space factor (*G*); the latter depends on the energy release as $G \sim Q_{\beta\beta}^{1\beta}$ for $2\nu 2\beta$ decay and $\sim Q_{\beta\beta}^{5}$ for $0\nu 2\beta$ decay [2].

¹⁰ Only 6 nuclides from a complete list of 34 isotopes-candidates on 2ε , $\varepsilon\beta^+$ and $2\beta^+$ processes have natural abundances of more than 5% [9].

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Transition	Energy release $(Q_{\beta\beta})$ (keV) [26]	Isotopic abundance (%) [27]	Decay channels	Number of mother nuclei in 100 g of ZnWO ₄ crystal			
$ \begin{array}{c} \hline & \ \ \ \ \ \ \ \ \ \ \ \ \$	1095.7(0.7) 998.5(2.2) 144(4) 489.9(1.4)	49.17(75) 0.61(10) 0.12(1) 28.43(19)	$\begin{array}{c} 2\varepsilon, \varepsilon\beta^+\\ 2\beta^-\\ 2\varepsilon\\ 2\beta^- \end{array}$	$\begin{array}{c} 9.45 \times 10^{22} \\ 1.17 \times 10^{21} \\ 2.31 \times 10^{20} \\ 5.47 \times 10^{22} \end{array}$			

Table 1. Potentially 2β active isotopes of zinc and tungsten present in ZnWO₄ crystal scintillators.

decays, including processes with emission of majoron(s) which have broad energy spectra, somewhat similar to that of the two-neutrino mode. The ¹⁸⁰W isotope is also an interesting 2β nuclide because in the case of the capture of two electrons from the *K* shell ($E_K = 65.4$ keV), the decay energy is rather small (13 ± 4) keV. Such a coincidence could give a resonant enhancement of the 0ν double electron capture to the corresponding level of the daughter nucleus [20–25].

The best to-date half-life limits on different modes and channels of 2β processes in zinc and tungsten isotopes (except of $0\nu 2\beta^-$ decays of ¹⁸⁶W) were obtained in previous stages of this experiment [28, 29]. The best half-life limits on $0\nu 2\beta^-$ decays of ¹⁸⁶W to the ground and excited states of ¹⁸⁶Os were set in the Solotvina experiment with a cadmium tungstate scintillator enriched in ¹¹⁶Cd [30].

Here we present the final results of the experiment to search for double beta processes in zinc and tungsten with the help of ZnWO₄ crystal scintillators. As a by-product of the experiment, we also have set a new limit on α decay of ¹⁸³W to the 375 keV metastable excited level of ¹⁷⁹Hf.

2. Experiment and data analysis

The low background experiments to search for double beta processes in zinc and tungsten isotopes have been performed by using zinc tungstate crystal scintillators. The scintillation detectors with $ZnWO_4$ crystals, the experimental set-up, the measurements and the data analysis are described in detail in [28, 29, 31]. Here we outline the main features of the experiment.

2.1. ZnWO₄ crystal scintillators

Four ZnWO₄ crystal scintillators were used in our studies. Two crystals (117 g, $20 \times 19 \times 40$ mm, and 699 g, $\oslash 44 \times 55$ mm) were produced by the Czochralski method [32, 33] in the Institute for Scintillation Materials (Kharkiv, Ukraine). After 2130 h of low-background measurements, the crystal of 699 g was re-crystallized with the aim to study the effect of the re-crystallization on the radioactive contamination of the material. The third ZnWO₄ crystal (141 g, $\oslash 27 \times 33$ mm, the sample had a slightly irregular shape) was obtained by the re-crystallization process and used in further measurements. The fourth ZnWO₄ crystal scintillator (239 g, $\oslash 41 \times 27$ mm) was produced in the Nikolaev Institute of Inorganic Chemistry (Novosibirsk, Russia) by the low-thermal gradient Czochralski technique [34, 35]. The radioactive contaminations of the used crystals are reported in [31].

2.2. Low-background measurements

The ZnWO₄ crystal scintillators were fixed inside a cavity of $\oslash 49 \times 59$ mm in the central part of a cylindrical polystyrene light-guide of $\oslash 66 \times 312$ mm. The cavity was filled up with high purity silicone oil. The light-guide was optically connected on opposite sides by

optical couplant to two low radioactivity EMI9265-B53/FL 3" photomultipliers (PMT). The light-guide was wrapped by the PTFE reflection tape. The detector was modified at the final stages of the experiment: two polished quartz light-guides ($\bigcirc 66 \times 100$ mm) were installed between the polystyrene light-guide and the PMTs to suppress γ ray background from the PMTs.

The detector has been installed in the low background DAMA/R&D set-up at the underground Gran Sasso National Laboratories of the INFN (Italy) at the depth of ≈ 3600 m w.e. It was surrounded by Cu bricks and sealed in a low radioactive air-tight Cu box continuously flushed with high purity nitrogen gas (stored deep underground for a long time) to avoid the presence of residual environmental radon. The outer passive shield consisted of 10 cm of high purity Cu, 15 cm of low radioactive Boliden lead, 1.5 mm of cadmium and 4/10 cm polyethylene/paraffin to reduce the external background. The whole shield has been closed inside a Plexiglas box, also continuously flushed by high purity nitrogen gas. An event-by-event data acquisition system accumulates the amplitude, the arrival time and the pulse shape of the events.

The energy scale and the energy resolution of the ZnWO₄ detectors have been measured with γ sources ²²Na, ⁶⁰Co, ¹³³Ba, ¹³⁷Cs, ²²⁸Th and ²⁴¹Am. The energy resolution of the detectors (full width at half maximum) was in the range of (8.8–14.6)% for 662 keV γ line of ¹³⁷Cs.

2.3. Interpretation of the background

As an example, the energy spectrum accumulated over 4305 h with the 239 g ZnWO₄ crystal scintillator in the low background set-up is shown in figure 1. The energy spectrum accumulated over 2798 h in the same conditions with a low (~10 keV) energy threshold is presented in the inset. A few visible peaks in the spectrum can be ascribed to γ quanta of naturally occurring radionuclides ⁴⁰K, ²¹⁴Bi (²³⁸U chain) and ²⁰⁸Tl (²³²Th) from the materials of the set-up. The presence of the peak with energy \approx 50 keV can be explained by internal contamination of the crystal by ²¹⁰Pb. A comparatively wide peculiarity at the energy \approx 0.8 MeV is mainly due to the α active nuclides of U and Th chains present in the crystal as trace contamination.

The radiopurity of the ZnWO₄ scintillators was already estimated [29, 31] by using the data of the low-background measurements. The time-amplitude analysis (see details in [36, 37]), the pulse-shape discrimination between $\beta(\gamma)$ and α particles [38], the pulse-shape analysis of the double pulses (overlapped Bi-Po events) [30, 39, 40], and the Monte Carlo simulation of the measured energy spectra were used to determine radioactive contamination of the ZnWO₄ crystals. The radioactive contamination of the ZnWO₄ crystals is on the level of 0.002–0.8 mBq kg⁻¹ (depending on the source); the total α activity is in the range 0.2–2 mBq kg⁻¹. Moreover, particular contaminations associated with the composition of the ZnWO₄ detector were observed [31]: the *EC* active cosmogenic (or/and created by neutrons) nuclide ⁶⁵Zn ($T_{1/2} = 244.26$ d [41]) with activity 0.5–0.8 mBq kg⁻¹ (depending on the ZnWO₄ sample) and the α active tungsten isotope ¹⁸⁰W (with half-life $T_{1/2} \approx 10^{18}$ yr [31, 39, 42, 43], and energy of the decay $Q_{\alpha} = 2508(4)$ keV [26]) with activity 0.04 mBq kg⁻¹ (see figure 1).

3. Results and discussion

3.1. Response of the ZnWO₄ detectors to 2β processes in zinc and tungsten

The response functions of the ZnWO₄ detectors for the 2β processes in Zn and W isotopes were simulated with the help of the GEANT4 package [44] with the low energy electromagnetic



Figure 1. The energy spectrum accumulated with the ZnWO₄ crystal scintillator \otimes 41 × 27 mm in the low background DAMA/R&D set-up over 4305 h. The energy spectrum of α events selected by the pulse-shape discrimination is drawn by points. Fit of the α peak of ¹⁸⁰W by the Gaussian function (solid line) is shown. (Inset) The energy spectrum of γ and β events selected by the pulse-shape discrimination technique from the data measured over 2798 h with the same crystal scintillator in the set-up with a lower energy threshold and with additional quartz light-guides. Energies of γ lines are in keV.

extensions. The initial kinematics of the particles emitted in the decays was generated with the DECAY0 event generator [45]. As examples, the expected energy distributions for the ZnWO₄ detector \oslash 44 × 55 mm are shown in figures 2 and 3. The background models included the internal contamination of the ZnWO₄ scintillators (⁴⁰K, ⁶⁰Co, ⁶⁵Zn, ⁸⁷Rb, ⁹⁰Sr-⁹⁰Y, ¹³⁷Cs, active nuclides from U/Th families), and the external γ rays from radioactive contamination of the PMTs and the copper box (⁴⁰K, ²³²Th, ²³⁸U); they were also simulated with the help of the GEANT4 and DECAY0 packages.

3.2. Double β processes in ^{64,70}Zn and ^{180,186}W

Comparing the simulated response functions with the measured energy spectra of the $ZnWO_4$ detectors, we have not found clear peculiarities, which can be evidently attributed to the double beta decay of zinc or tungsten isotopes. Therefore, only lower half-life limits can be set according to the formula

$$\lim T_{1/2} = N \cdot \eta \cdot t \cdot \ln 2 / \lim S, \tag{1}$$

where N is the number of potentially 2β unstable nuclei in a crystal scintillator, η is the detection efficiency, t is the measuring time, and $\lim S$ is the number of events of the effect searched for which can be excluded at a given confidence level (CL; all the limits in the present study are given at 90% CL).



Figure 2. Simulated response functions of the detector based on the ZnWO₄ scintillator $\oslash 44 \times 55$ mm for the different 2β processes in Zn isotopes: (a) 2ε capture in ⁶⁴Zn; (b) $\varepsilon\beta^+$ decay of ⁶⁴Zn; (c) $2\beta^-$ decay of ⁷⁰Zn; (d) $0\nu2\beta^-$ processes with majoron emissions in ⁷⁰Zn. One million decays were simulated for each process.

For the 2ν double electron capture in ⁶⁴Zn from the K shell, the total energy released in the detector is equal to $2E_K = 16.7 \text{ keV}$ (where E_K is the binding energy of electrons on the K shell of nickel atoms). The detection of such a small energy deposit requires rather low energy threshold. In our measurements with the ZnWO₄ crystal scintillator $\oslash 41 \times 27$ mm, the energy threshold of 10 keV was low enough (see figure 1, inset) to observe at least the higher energy part of the $2\nu 2K$ peak. Moreover, the background level (which is mainly due to PMT noise in the low energy region) was decreased in comparison to our first measurement [28], thanks to the improved scintillation properties of the ZnWO₄ crystal (slightly higher transmittance, light output and energy resolution) and the enhanced light collection from the scintillator. The light collection was increased by special treatment of the crystal surface, which was diffused with the help of grinding paper (in our first experiment, the ZnWO₄ crystal scintillator was polished [28]). Finally, a significant difference of ZnWO₄ pulse-shape (effective decay time is $\approx 24 \,\mu s$ [46]) in comparison to much faster PMT noise (few nanoseconds) offers the possibility of exploiting the rejection of residual PMT noise by using the pulse-shape discrimination. However, this procedure eliminates some part of scintillation signals near energy threshold. The energy dependence of the detection efficiency was determined with the help of ¹³³Ba, ¹³⁷Cs, ²²⁸Th and ²⁴¹Am radioactive sources. The measured efficiency ranges from about 55%



Figure 3. Simulated response functions of the ZnWO₄ detector \oslash 44 × 55 mm for the different 2 β processes in W isotopes: (a) 2 ε capture in ¹⁸⁰W; (b) and (c) 2 β ⁻ decay of ¹⁸⁶W to the ground and excited states of ¹⁸⁶Os, respectively; (d) 0 ν 2 β ⁻ decays of ¹⁸⁶W with majoron emissions. One million decays were simulated for each process.

at 15 keV up to about 95% at 30 keV (one can compare these values with the detection efficiencies 30% at 15 keV and 65% at 30 keV obtained in [28]).

To set a limit on the $2\nu 2K$ decay of ⁶⁴Zn, taking into account the proximity of the energy threshold and the contribution from remaining PMT noise, we use a conservative requirement: the theoretical energy distribution should not exceed the experimental one in any energy interval, including error bars in the experimental values (see figure 4). In this way, the limit on the peak area is $\lim S = 4665$ counts. Taking this value (already corrected for the efficiency) for the peak area, we conservatively give the following half-life limit on the $2\nu 2K$ process:

$$T_{1/2}^{2\nu 2K}(^{64}\text{Zn}) \ge 1.1 \times 10^{19} \text{yr}$$

To estimate limits on other double β processes, we have used the following approach: the energy spectrum was fitted in the energy range of an expected 2β signal by a model built by the simulated distributions of internal and external background and of the effect searched for. The background model was composed of 40 K, 65 Zn, 90 Sr- 90 Y, 137 Cs, U/Th inside a crystal (for a fit of a low energy part of the data, we have also used a model of internal 87 Rb), and 40 K, 232 Th, 238 U in the PMTs and the copper box. The activities of the U/Th daughters in the crystals have been restricted taking into account the data on the radioactive contamination of the ZnWO₄ crystal scintillators [31]. The initial values of the 40 K, 232 Th and 238 U activities



Figure 4. The energy spectrum of the ZnWO₄ crystal scintillator $\oslash 41 \times 27$ mm measured over 2798 h, corrected for the energy dependence of detection efficiency, together with the $2\nu 2K$ peak of 64 Zn with $T_{1/2}^{2\nu 2K} = 1.1 \times 10^{19}$ yr excluded at 90% CL.

inside the PMTs have been taken from [47], while activities inside the copper box have been assumed to be equal to the estimations obtained in [48]. We have used different combinations of the accumulated data to reach the maximal sensitivity to the double beta processes searched for. Additionally we have also applied the so-called 1σ approach when a statistical uncertainty of the number of events accumulated in the energy region of the expected 2β signal (square root of the number of events) was taken as $\lim S$. This simple method allows us to obtain a correct evaluation of the experimental sensitivity to the 2β process searched for. It should be stressed that the detection efficiencies in all the distributions analyzed are at least 99.9% for all the processes. Taking into account the efficiency of $\gamma(\beta)$ events selection by the pulse-shape discrimination (98%), the total detection efficiencies are at least 97.9% for all the 2β processes searched for.

Let us give an example of the analysis by using the two approaches to search for electron capture with positron emission in ⁶⁴Zn. 14 922 events were observed in the energy interval 530–1190 keV of the spectrum accumulated with an exposure 0.3487 kg × yr (see figure 5), which gives $\lim S = 122$ counts. With the detection efficiency in the energy interval to the $2\nu\varepsilon\beta^+$ decay of ⁶⁴Zn (82%), one obtains the half-life limit $T_{1/2}^{2\nu\varepsilon\beta^+} \ge 1.5 \times 10^{21}$ yr at 68% CL. In order to apply the second approach, the starting and final energies of the fit were varied as 380–550 keV and 1260–1430 keV, respectively, with the step of 10 keV. The result of the fit in the energy region 520–1350 keV was chosen as final giving the minimal value of $\chi^2/n.d.f. = 119/98 = 1.23$. It gives the total area of the $2\nu\varepsilon\beta^+$ effect (-208 ± 254) counts which corresponds (in accordance with the Feldman–Cousins procedure [49]) to $\lim S = 238$ counts in the full energy distributions for $2\nu\varepsilon\beta^+$ decay. Thus, one can calculate the following half-life limit, rather similar to the value obtained by using the 1σ approach:

$$T_{1/2}^{2\nu\varepsilon\beta^+}(^{64}\text{Zn}) \ge 9.4 \times 10^{20} \text{yr}.$$

In case of the neutrinoless electron capture with positron emission, the spectrum with the total exposure 0.3487 kg × yr was fitted in the energy interval (410–1370) keV ($\chi^2/n.d.f. = 113/94 = 1.2$). The fit gives the area of the effect searched for as (52 ± 129) counts, which



Figure 5. The measured energy spectrum of the ZnWO₄ scintillation crystals (the total exposure is 0.349 kg × yr) together with the GEANT4-simulated response functions for the $\varepsilon\beta^+$ process in ⁶⁴Zn excluded at 90% CL. The most important components of the background are shown. The energies of γ lines are in keV.

corresponds (again in accordance with the Feldman–Cousins procedure) to $\lim S = 264$ events. It allows us to set the following limit on the half-life of ⁶⁴Zn relatively to the $0\nu\varepsilon\beta^+$ decay:

$$T_{1/2}^{0\nu\varepsilon\beta^+}(^{64}\text{Zn}) \ge 8.5 \times 10^{20} \text{yr}.$$

The energy distributions expected for the $2\nu\varepsilon\beta^+$ and $0\nu\varepsilon\beta^+$ decay of ⁶⁴Zn, excluded at 90% CL, are shown in figure 5.

In the case of $0\nu 2\varepsilon$ decay of ⁶⁴Zn, different particles are emitted: X rays and Auger electrons from de-excitations in atomic shells, γ quanta and/or conversion electrons from de-excitation of the daughter nucleus. We suppose here that only one γ quantum is emitted in the nuclear de-excitation process; it is the most pessimistic scenario from the point of view of registration of such an event in a peak of full absorption at the $Q_{\beta\beta}$ energy. Unfortunately, 2K, KL, 2L (and other) modes are not energetically resolved in the high energy region due to finite energy resolution of the ZnWO₄ detectors. So, the fit of the measured spectrum (exposure 0.3647 kg × yr) in the energy interval 440–1350 keV ($\chi^2/n.d.f. = 98/89 = 1.1$) gives the area of the $0\nu 2\varepsilon$ effect searched for as (-780 ± 853) counts. Taking into account the Feldman–Cousins procedure, we calculated lim S = 742 events and the following limit on $0\nu 2\varepsilon$ transition of ⁶⁴Zn to ground state of ⁶⁴Ni:

$$T_{1/2}^{0\nu_{2\varepsilon}}(^{64}\text{Zn}) \ge 3.2 \times 10^{20} \text{yr}.$$

Limits on the double electron capture in ¹⁸⁰W were set by analyzing all the data accumulated in the experiment over 0.529 kg × yr. The low energy part of the spectrum is shown in figure 6. The least-squares fit of this spectrum in the 100–260 keV energy interval gives (141 ± 430) counts for the $2\nu 2K$ peak searched for ($\chi^2/n.d.f. = 5.39/5 = 1.08$), providing no evidence for the effect. These numbers lead to an upper limit of 846 counts. Taking into account the detection efficiency for this process close to 98%, one can calculate the half-life limit:

$$T_{1/2}^{2\nu 2K}$$
 (¹⁸⁰W) $\ge 1.0 \times 10^{18}$ yr.



Figure 6. Energy spectrum of the background of the ZnWO₄ detectors (exposure 0.529 kg × yr). The simulated response functions for double electron capture in ¹⁸⁰W are shown; the half-lives $T_{1/2}^{2\nu 2K} = 7 \times 10^{16}$ yr and $T_{1/2}^{0\nu 2\kappa} = 9 \times 10^{16}$ yr correspond to the best previous limits obtained in [30] with the help of cadmium tungstate crystal scintillators.

The same approach gives the limit for the neutrinoless 2ε process in ¹⁸⁰W:

$$T_{1/2}^{0\nu_{2\varepsilon}}(^{180}\text{W}) \ge 1.3 \times 10^{18} \text{yr}$$

The expected energy distributions for $0\nu 2\varepsilon$ and $2\nu 2K$ decay of ¹⁸⁰W corresponding to the best previous restrictions obtained in the Solotvina experiment [30] with the help of low background cadmium tungstate crystal scintillators are presented in figure 6. The advancement of the sensitivity in this study was reached, thanks to the lower background of ZnWO₄ detectors in comparison to CdWO₄ where the counting rate in the energy interval up to 0.4 MeV was caused mainly by the β decay of ¹¹³Cd. The $0\nu 2\varepsilon$ decay of ¹⁸⁰W is of particular interest due to the possibility of the resonant process [23–25].

By using the approaches described above, the half-life limits on other 2β decay processes in ⁶⁴Zn, ⁷⁰Zn and ¹⁸⁶W have been obtained. All the results are summarized in table 2, where the data of the most sensitive previous experimental investigations and theoretical estimations are given for comparison.

The obtained bounds are well below the existing theoretical predictions; nevertheless, most of the limits are higher than those established in previous experiments. It should be stressed that in contrast to the results obtained in researches of double β^- decay (sensitivity of the best experiments is on the level of $10^{23}-10^{25}$ yr [9–11]), only five nuclides (⁴⁰Ca [50], ⁶⁴Zn [this work], ⁷⁸Kr [51], ¹¹²Sn [52] and ¹²⁰Te [53]) among 34 potentially 2ε , $\varepsilon\beta^+$ and $2\beta^+$ active isotopes were investigated at the level of sensitivity $\lim T_{1/2} \sim 10^{21}$ yr.

3.3. Search for α decay of tungsten isotopes

In addition to the previous observation of the α decay ¹⁸⁰W \rightarrow ¹⁷⁶Hf (g.s. to g.s. transition) with CdWO₄ and CaWO₄ detectors [39, 42, 43], this rare process was also observed in our data with ZnWO₄ scintillators with $T_{1/2} = 1.3^{+0.6}_{-0.5} \times 10^{18}$ yr [31] (one can also see the α peak of ¹⁸⁰W in the α spectrum presented in figure 1).

	Decay channel	Level of the daughter nucleus	Experimental limits on $T_{1/2}$, yr at 90% CL		Theoretical estimations of the half-lives $T_{1/2}$, yr
Transition			Present work	The best previous results	$(\langle m_v \rangle = 1 \text{ eV for } 0v2\beta \text{ decay})$
$ \begin{array}{cccc} $	2v2K	g.s.	$\geqslant 1.1 \times 10^{19}$	$\geqslant 6.0 \times 10^{16} \text{ [54]}$	$(1.9-7.1) \times 10^{26}$ [56] $(1.2 \pm 0.2) \times 10^{25}$ [57]
	$0\nu 2\varepsilon$	g.s.	$\geq 3.2 \times 10^{20}$	$\geq 7.4 \times 10^{18}$ [55]	_
	$2\nu\varepsilon\beta^+$	g.s.	$\geq 9.4 \times 10^{20}$	$= (1.1 \pm 0.9) \times 10^{19}$ [58]	$(0.9-2.2) \times 10^{35}$ [56]
		8		$\geq 1.3 \times 10^{20}$ [59]	$(4.7 \pm 0.9) \times 10^{31}$ [57]
	$0\nu\varepsilon\beta^+$	g.s.	$\geq 8.5 \times 10^{20}$	$\geq 1.3 \times 10^{20}$ [59]	_
70 Zn \rightarrow 70 Ge 2	$2\nu 2\beta^{-}$	g.s.	$\geq 3.8 \times 10^{18}$	$\geq 1.3 \times 10^{16}$ [46]	$4.5 \times 10^{21} - 3.6 \times 10^{24}$ [60]
	r r	8			$2.5 \times 10^{21} - 6.4 \times 10^{23}$ [61]
					7.0×10^{23} [56]
					$\geq 3.1 \times 10^{22}$ [62]
	$0\nu 2\beta^{-}$	g.s.	$\geq 3.2 \times 10^{19}$	$\geq 7.0 \times 10^{17}$ [46]	9.8×10^{25} [60]
	$0\nu 2\beta^{-}M1$	g.s.	$\geq 6.0 \times 10^{18}$	_	_
	$0\nu 2\beta^{-}M2$	g.s.	$\geq 4.7 \times 10^{18}$	_	_
	$0\nu 2\beta^{-}bM$	g.s.	$\geq 5.4 \times 10^{18}$	_	_
$^{180}W \rightarrow ^{180}Hf$	$2\nu 2K$	g.s.	$\geq 1.0 \times 10^{18}$	$\geq 7.0 \times 10^{16}$ [30]	_
	$0\nu 2\varepsilon$	g.s.	$\geq 1.3 \times 10^{18}$	$\geq 9.0 \times 10^{16}$ [30]	$2.5 \times 10^{24} - 2.5 \times 10^{26}$ [23]
	0720	8.5	9 110 / 10		$3.3 \times 10^{27} - 5.0 \times 10^{30}$ [24]
					$3.0 \times 10^{22} - 4.0 \times 10^{27}$ [25]
$^{186}W \rightarrow ^{186}Os$	$2\nu 2\beta^{-}$	9.S.	$\geq 2.3 \times 10^{19}$	$\geq 3.7 \times 10^{18}$ [30]	$7.1 \times 10^{23} - 1.2 \times 10^{25}$ [60]
	_ , _ b	8.5	<i>y</i> 1 0 / 10		$\geq 6.1 \times 10^{24}$ [19]
	$2\nu 2\beta^{-}$	$2^{+}_{1}(137 \text{ keV})$	$\geq 1.8 \times 10^{20}$	$\geq 1.0 \times 10^{19}$ [30]	_
	$0\nu 2\beta^{-}$	g.S.	$\geq 1.0 \times 10^{21}$	$\geq 1.1 \times 10^{21}$ [30]	6.4×10^{24} [60]
	$0\nu 2\beta^{-}$	$2^{+}_{1}(137 \text{ keV})$	$\geq 9.0 \times 10^{20}$	$\geq 1.1 \times 10^{21}$ [30]	_
	$0\nu 2\beta^{-}M1$	g.s.	$\geq 5.8 \times 10^{19}$	$\geq 1.2 \times 10^{20}$ [30]	_
	$0\nu 2\beta^{-}M2$	g.s.	$\geq 1.1 \times 10^{19}$	-	_
	$0\nu 2\beta^{-}bM$	g.s.	$\geq 1.1 \times 10^{19}$	_	_

Table 2. Half-life limits on 2β processes in Zn and W isotopes and comparison with the theoretical predictions. Quoting best previous experimental results, we exclude limits obtained on previous stages of our experiment [28, 29].



Figure 7. Energy spectrum of the events selected by the time-amplitude and the pulse-shape analyses from the data accumulated by ZnWO₄ detectors with an exposure 0.5295 kg × yr. These events satisfy the search criteria for α transition of ¹⁸³W to the metastable level of ¹⁷⁹Hf. The polynomial function used as a background model and the Gaussian peak corresponding to the α decay of ¹⁸³W with the half-life $T_{1/2} = 6.7 \times 10^{20}$ yr excluded at 90% CL are also shown.

Here we report a new limit on the α decay of ¹⁸³W ($Q_{\alpha} = 1680(2)$ keV [26]; $\delta = 14.31(4)\%$ [27]) to the $1/2^{-}$ metastable level of ¹⁷⁹Hf (375 keV, $T_{1/2} = 18.67$ s [41]). The search for this process has been performed by using the data of all the runs with the ZnWO₄ detectors with the total exposure 0.5295 kg \times yr. The signature of such a transition is delayed γ quanta after the emission of the α particle. The expected distribution of the time intervals between the α and the γ events should correspond to $T_{1/2} = 18.67$ s. The time-amplitude technique [36, 37] and the pulse-shape discrimination method [38, 46] have been applied to search for the α decay. Taking into account the α/β ratio¹¹ ($\alpha/\beta \approx 0.17$) for the ZnWO₄ scintillator [46], we expect to observe the α peak of the ¹⁸³W decay to the ¹⁷⁹Hf metastable level at the energy 220 keV in the γ scale, with energy resolution FWHM_{α} = 62 keV. All the α events selected within 150-270 keV have been used as triggers, while a time interval 0.1-60 s (88.9% of ¹⁷⁹Hf^{*} decays) and a 325–425 keV energy window have been set for the second γ events (energy resolution for gammas at the energy 375 keV: FWHM_{ν} = 64 keV). Ninety five pairs were selected from the data. The fit of the distribution of the selected ' α events' by a simple model built by a first degree polynomial function (to describe the background) plus a Gaussian (the α peak searched for) gives the area of the effect searched for as (10.5 ± 17.6) counts, which corresponds to $\lim S = 39.4$ events. The excited 375 keV level of ¹⁷⁹Hf deexcites with the emission of two γ quanta of 161 and 214 keV [41]. The efficiency to detect a peak at the total energy release of 375 keV in ZnWO₄ detectors was calculated with the GEANT4 [44]; it was equal to 0.71-0.86 in dependence on the volume of the ZnWO₄ crystal. The half-life limit was calculated according to the formula analogous to (1):

$$\lim T_{1/2} = \ln 2 \cdot \eta_{PSD} \cdot \sum \eta \cdot N \cdot t / \lim S$$

¹¹ It is defined as the ratio of α peak position in the energy scale measured with γ sources to the real energy of α particles.

where η_{PSD} is the efficiency of the pulse-shape discrimination (37.2%), N is the number of ¹⁸³W nuclei, η is the registration efficiency of the total energy release of 375 keV, and t is the time of measurements with specific ZnWO₄ detector. In result, we set the following limit on the half-life of the α decay of ¹⁸³W to the metastable 375 keV excited level of ¹⁷⁹Hf:

$$T_{1/2}^{\alpha}(^{183}W \to {}^{179}Hf^*, 375 \text{ keV}) \ge 6.7 \times 10^{20} \text{yr}.$$

The energy spectrum of the selected events is shown in figure 7 together with the excluded α peak of ¹⁸³W.

Despite the obtained limit being far away from the theoretical predictions (e.g. $T_{1/2} \approx 1.3 \times 10^{50}$ yr [63]), the limit is almost two orders higher than the previous one $T_{1/2} \ge 1.0 \times 10^{19}$ yr derived from the low background measurements with a small (4.5 g) ZnWO₄ crystal scintillator [64].

4. Conclusions

A low background experiment to search for 2β processes in ⁶⁴Zn, ⁷⁰Zn, ¹⁸⁰W and ¹⁸⁶W was carried out over more than 19 000 h in the underground Gran Sasso National Laboratories of the INFN by using radiopure ZnWO₄ crystal scintillators. The total exposure of the experiment is 0.5295 kg × yr.

New improved half-life limits on double electron capture and electron capture with positron emission in ⁶⁴Zn have been set in the range $10^{19}-10^{21}$ yr depending on the mode. The indication on the $(2\nu + 0\nu)\varepsilon\beta^+$ decay of ⁶⁴Zn with $T_{1/2} = (1.1 \pm 0.9) \times 10^{19}$ yr suggested in [58] is completely disproved by the results of the present experiment. Note that to date only four nuclides (⁴⁰Ca, ⁷⁸Kr, ¹¹²Sn and ¹²⁰Te) among 34 candidates to 2ε , $\varepsilon\beta^+$ and $2\beta^+$ processes were studied at a similar level of sensitivity in direct experiments. However, it is worth noting that the limits are still far from theoretical predictions.

In addition to ⁶⁴Zn decays, in the course of the present experiment, two important by-products were obtained: (1) the new half-life limits on the 2β processes in ⁷⁰Zn, ¹⁸⁰W and ¹⁸⁶W on the level of $10^{18}-10^{21}$ yr (the $0\nu 2\varepsilon$ capture in ¹⁸⁰W is of particular interest due to the possibility of the resonant process); (2) rare α decay of ¹⁸⁰W with a half-life $T_{1/2} = 1.3^{+0.6}_{-0.5} \times 10^{18}$ yr has been observed and a new half-life limit on the α transition of ¹⁸³W to the $1/2^{-}$ 375 keV metastable level of ¹⁷⁹Hf has been set as $T_{1/2} \ge 6.7 \times 10^{20}$ yr.

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